

Date: Monday, 18/08/2008 3:31:39 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	205 DUAL MIRROR ASSEMBLY
<b>Job Number</b> :	41316		
<b>Estimate Number</b> :	10149		
<b>P.O. Number</b> :		<b>Part Number</b> :	D205563041
<b>This Issue</b> :	18/08/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2161 REV B2
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	36467	<b>Drawing Revision</b> :	B2
	<b>Type</b> :	<b>Material</b> :	
	SMALL /MED FAB	<b>Due Date</b> :	10/09/2008
<b>Written By</b> :		<b>Qty:</b>	4
<b>Checked &amp; Approved By</b> :	JLD 08-8-18	<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:1 Removed Manufacturing 05-11-01 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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*Handwritten:* JLD 08.8.28



Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPPD205-563-041 CHG003

*Handwritten:* 50511/25

2.0	41316A	MIRROR BRACKET
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Comment: Sub-Component MIRROR BRACKET

1 x D2161-205 Batch

*Handwritten:* 41316A

*Handwritten:* 50511/25 (X)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

4.0	D2011103	8" Mirror
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
2 D2011-103	Mirror	<i>Handwritten:</i> 410246

*Handwritten:* 50511/25 (X)

5.0	MS27039108	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
4 MS27039-1-08	Screw	<i>Handwritten:</i> M107378
1	Package of paperwork	

*Handwritten:* 50511/25 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:31:39 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 DUAL MIRROR ASSEMBLY

Job Number: 41316

Part Number: D205563041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Soslu25 (x10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-563-041

Location: \_\_\_\_\_

Rev B

Soslu25 (x4)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/26

Job Completion



U 08.11.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

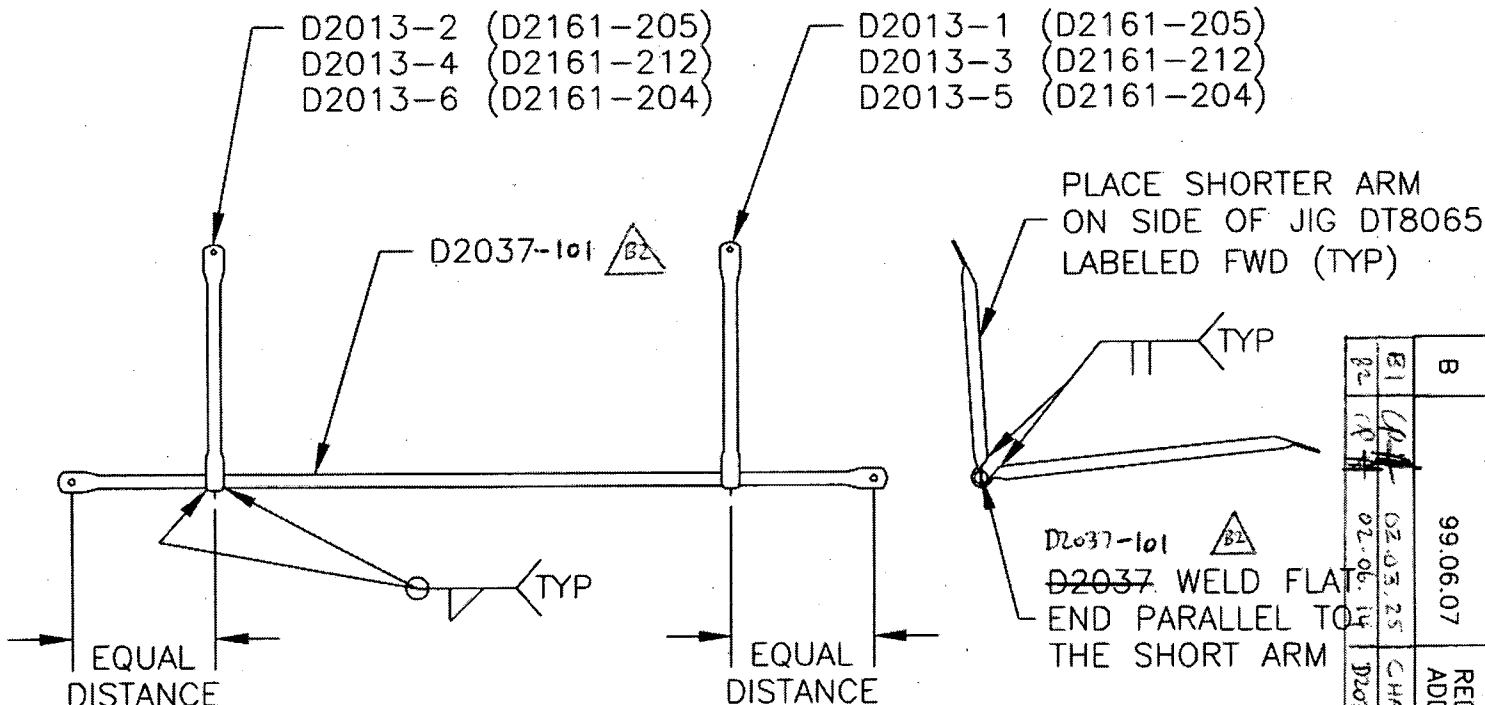
NOTE: Date & initial all entries

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B
JB	RE		
CHECKED KE	APPROVED RE	DRAWING NO. D2161	SHEET 1 OF 1
DATE 99.06.07	TITLE MIRROR BRACKET	SCALE NTS	
A	93.04.29	NEW ISSUE	
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS	
B1	02.03.25	CHANGE FINISH	
B2	02.06.14	D2037-101 W/	

**RELEASED**  
KE 99.06.10



DETAIL OF D2161-204  
DETAIL OF D2161-205  
DETAIL OF D2161-212

NOTE: WELD ASSEMBLY  
USING JIG DT8065

NO. 41072  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY  
H: POWDER COAT ASSEMBLY BLACK  
CRINKLE (4.3.5.3) PER DART QSI 005 4.3  
POWDER COAT BLACK SANDTEX (4.3.5.7) PER  
DART QSI 005 4.3 (B)